

BROAD CENTRAL AIR CONDITIONING (ABSORPTION LiBr+H2O)

BROAD XII NON-ELECTRIC CHILLER



Function

Cooling, heating, hot water (seperately or simultaneously)

Application

- Provide chilled/heating water for central air conditioning system
- Produce chilled water over 5℃ and heating water below 95℃

Cooling capacity 233~11,630kW (66~3,307Rt)

Energy sources

- Natural gas, town gas, biogas
- Gas/oil dual fuel, gas
 waste heat hybrid (multiple energy)
- Waste heat from power generation, industrial waste streams (steam, hot water, exhaust, etc.)

ABOUT BROAD

BROAD Group was established in 1988, headquartered in Changsha, China. The mission of BROAD Group is "For Humanity's Future". BROAD is mainly engaged in developing products and services of central air conditioning, air quality, sustainable building and energy service industries. All BROAD technologies are at world's top level, and all BROAD products are essentially optimizing earth's environment and human life.

BROAD Air Conditioning Co. Ltd is mainly involved in the R&D, manufacturing and sales of non-electric central air conditioning (Absorption Chillers) powered by natural gas, fuel or waste heat, with packaged water distribution system. It provides value-added professional services in the pre-sale stage, purchasing stage, and after-sale stage for every customer. Since 1995, BROAD Air Conditioning has been a leader in the absorption chiller technology and is renowned world-wide as a pioneer in absorption chiller and energy saving technology, with more than 30,000 BROAD chillers units installed in 80+ countries & areas.

BROAD puts 5-7% of its total sales revenue into R&D projects every year, aiming to provide more world class products for customers from around the world. In 1992, BROAD developed the first direct-fired absorption chiller powered by light oil and natural gas in China. Compared with electric chiller, absorption chiller energy efficiency is 2 times higher and can reduce CO₂ emission by 4 times. In 1999, BROAD developed the world's first exhaust fired absorption chiller in a cooperative program with DOE USA. In 2015, BROAD successfully developed high efficient maglev centrifugal chiller. Up to 2016, BROAD has obtained 120+ patents.

BROAD has established a mature global network in international markets. BROAD has 26 offices in China, and has set up subsidiary companies, sales and service offices in the USA, France, Australia, India, Pakistan, and Indonesia.

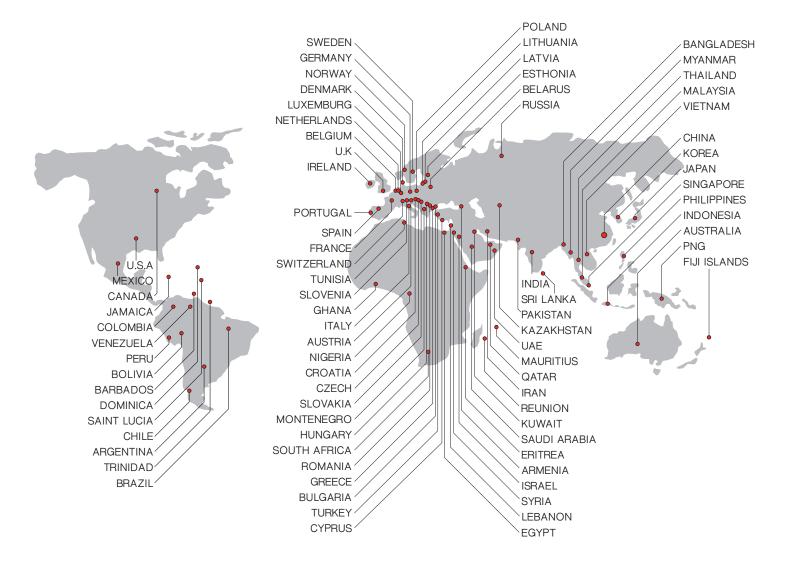
With world-class product quality and excellent service, BROAD products have been wildly used in global key projects, such as Shanghai World Expo 2010, USA Columbia University, South Korea Central Government, Australia Royal Children's Hospital, Russia YANDEX Data Centre, India DLF Cyber City, Saudi-Arabia Rafal Tower, amongst many others.



BROAD Headquarters, BROAD Town, China



Over 30,000 units in 80+ countries & areas



BROAD CHILLER VALUES

0

Reliability Technology

1. Titanium tubes to ensure 60 years life span

Known as the best corrossion-resistant metal, titanium was previously only used in aviation and aerospace industry, human dental implant and bone transplant. Central air conditioning is the heart of a building, and any corrosion or leakage on the thousands of heat-exchange tubes may cause a complete shutdown of the entire building's air conditioning system. To achieve "zero fault" and "the same lifespan as the building" for central air conditioning, BROAD have overcome challenges of high cost and complicated technology by developing titanium-tubed air conditioning, extending the designed lifespan of product to 60 years, and with a market price no more than 20% higher than that of copper-tubed or stainless steel-tubed products, thus providing unparalleled value to customers.

2. Auto decrystallization to prevent LiBr solution crystallization

Solution crystallization had puzzled this industry for many years. To overcome this problem, BROAD developed auto decrystallization technology, which takes simple and reliable measures like temperature difference detection to detect crystallization in time, and complete auto crystallization within just a few minutes, so operational reliability and stability can be improved significantly.

3. Separate heating technology to ensure life span

BROAD Non-electric chillers can isolate the main shell from HTG completely. When in heating operation mode, the main shell side is disabled, with no rotary part in the HTG side; thus heat loss and abrasion are reduced. Evaporator scaling during heating season is avoided, and the extended life span of the chiller is ensured.

4. Whole chiller filtration to remove impurities

All canned pumps are fitted with a backwash filter, to keep the solution clean for the whole life span of the chiller. Mechanical +magnetic filters are applied to avoid blockage or abrasion of canned pumps completely, so ensuring the life span and stable operation of the chiller. Canned pumps are connected without flange, meaning no risk of leakage, and a maintenance cost saving.

Upward spraying to eliminate cooling capacity decrease

Solution sprays upward to ensure no clogging permanently. Compared with conventional random spraying, BROAD chiller solution sprays upward to a baffle and then drops down to heat exchange tubes evenly, thus achieving the best heat exchange efficiency.

1992~2012 Copper Tube

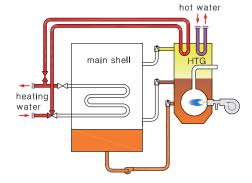


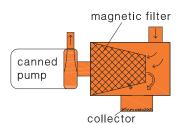
2012~2016 SS316L Tube

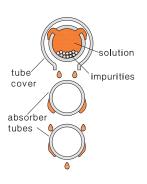


Since 2017 Titanium Tube



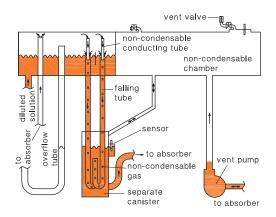






6. Auto purge & vent system to maintain vacuum

To keep vacuum degree inside the chiller, inline auto purge & vent system is fitted, which can use solution level difference inside to purge non-condensable gas continuously and stably during operation, and vent out selectively, while keeping water vapor and other components inside. Vacuum condition is permanently guaranteed, and the solution will not become metamorphic, so there will be no cooling decrease or corrosion due to vacuum issue, and stable operation and life span of the chiller can be ensured.



7. Flow rate and temperature control to avoid frozen tubes

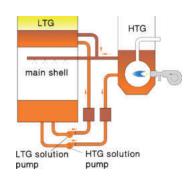
Frozen tubes in evaporator will cause severe damage to chillers: solution will run off, with severe consequences. Frequent frozen tubes has troubled the central air conditioning industry for a long time, but we are making it history. BROAD chillers have multi flow switches and temperature sensors, which can detect off/low flow rate or low temperature conditions, and will stop cooling and implement protection program immediately, so as to ensure no frozen tubes by 100%.

8. Information Control System (ICS) for unmanned operation

BROAD ICS is designed for unmanned and continuous operation, using conventional automatic control and with fuzzy control programming, including sensors error signal analysis, tacit fault judgement, parts life time calculation and mis-operation correction. The system can realize self-resetting in a short time when faults happen, and distinguish potential faults automatically, to keep the chiller operatioal if there is no key part fault. Among hundreds of faults, only 7 will cause the chiller to shut down, with breakdown rate decreased by 95%, genuine highly automatic control can be realized.

9. Optimized parallel pump system

To control solution circulation of HTG and LTG accurately, parallel solution pump system is applied. In HTG, concentrated solution separate structure is designed to decrease HTG temperature, enhance generation effect and decrease corrosion, so energy is saved and life span can be ensured.



10 The best material to ensure life span

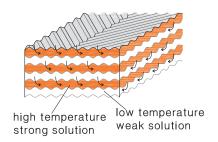
Approximately 90% of our raw material and components (e.g. burners, control parts) are supplied by world-class suppliers according to BROAD's standard, and are continuously improved based on BROAD's requirements. Enamel coating is applied in water box and sheet to resist corrosion, thus life span is ensured. In this way, problems such as water quality decrease caused by system corrosion, tube erosion corrosion and filter clogging can be avoided.



Energy Saving Technology

1. Corrosion-resistant plate heat exchanger

In conventional tube-shell heat exchangers, temperature difference is $18\sim30^{\circ}$ C after heat exchange between the high and low temperature solution. BROAD uses corrosion-resistant 316L stainless steel to fabricate plate- type heat exchangers; with a temperature difference of only $3-6^{\circ}$ C after heat exchange, more than 15% of energy can be saved.



2. Eliminating refrigerant overflow to avoid invisible energy waste

In the situation of excess heat input, cooling load decrease, excessively low chilled water temperature or poor vacuum condition, refrigerant water level will rise and overflow. Energy is wasted without awareness since overflow occurs internally at low cooling load. In BROAD chillers, refrigerant level controller is equipped to detect overflow. When it occurs, heat input will be reduced immediately to avoid invisible energy waste. By using this technology, it can avoid energy waste by $5\sim30\%$.

3. Quick start & stop technology to save energy

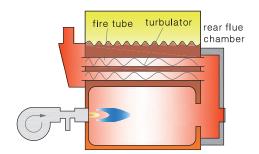
By significantly reducing start-up and dilution downtime to provide cooling/heating earlier, and by shortening the air-conditioning system pump and auxiliary equipment running time, thus saving water system power consumption, reducing operating costs and improving the overall operation efficiency.

Take one BROAD packaged chiller BZY200 for an example:

Totally it can save start-up & stop time 85 minutes, means reduce water pump electricitity consumption 136kWh. Assume there is total 150 times start-up & stop in a year, that is save electricity 20,400 kWh.

4. Clean combustion for soot-free exhaust

To ensure 100% thorough combustion of fuel by extralong chamber structure and dry-back rear combustion chamber, fire tubes instead of solution tubes are used, and structure strength is enhanced to ensure life span. Though size of HTG and cost increase, carbon deposition can be cleaned easily to avoid heat exchange efficiency drop, so maintenance cost is also reduced.



5. Energy-saving operation mode and metering

According to ambient temperature, auto adjustment of chilled water outlet temperature can be implemented to avoid energy waste while ensuring comfort. Online consumption of fuel, electricity, water and cost can be recorded and accumulated a wide range of timescales, providing flexible auditing options. High or low consumption can reflect chiller's performance. Repairing or maintenance instruction will be sent in advance.





Cost-saving Technology

1. Condensate heat recovery benefits

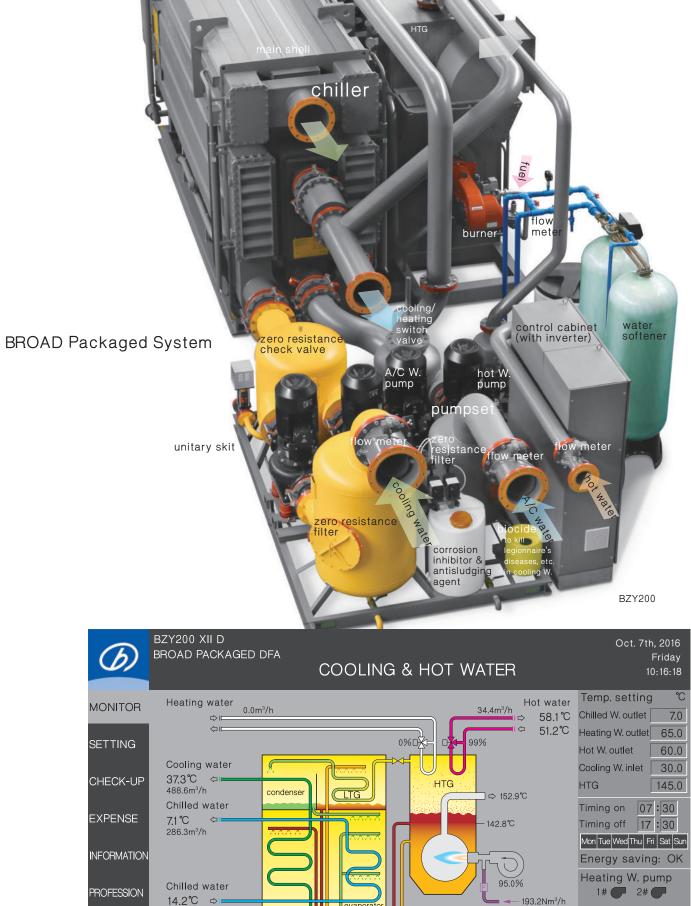
BROAD invented Condensate Heat Recovery technology, which provides free cooling by using condensate from heater when heating is provided, while free heating can be obtained when cooling is provided, representing significant energy savings (up to 15%) and reduced operation costs.

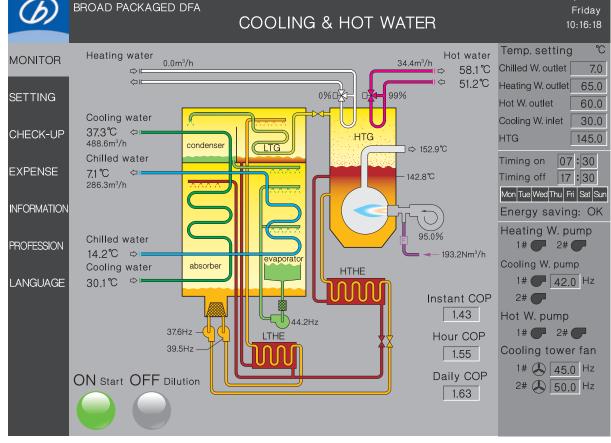
2. Three functions in one machine to save investment

BROAD Non-electric Chiller can provide cooling, heating and sanitary hot water in one machine. Compared with electric chiller+boiler solution, customers do not need to invest in any boiler, separate boiler machine room or power facilities, thus saving management, operation and maintenance costs.

3. Prospective design to enable convenient further expansion

In new model design stage, future reformation and upgrade are fully considered, so after many years's operation, control upgrade, function reform or energy shift can be conveniently realized. All easily worn and sealing parts are standard and will not be changed in new generation chillers. Old generation chillers can have enchanced performance after upgrade, so huge investment can be saved in replacement.





Energy Saving Comparison

Compared with conventional machine room layout, BROAD packaged pumpset system reduces the rated power demand by $50\sim70\%$, and the operating electricity consumption by $70\sim85\%$ (the electricity for pumpset only amounts to $2\sim5\%$ of the rated cooling capacity.)

Examples on power consumption comparison

· BY50 (pumpset for 582kW/165Rt chillers)

Power consuming parts	Conventional machine room power demand	Packaged pumpset	
		power demand	Operating power consumption
Cooling water pump	30 kW	7.5 kW	2~7.5 KW
Cooling tower fan	11 kW	11 kW	3~11 KW
Chilled/heating W. pump	22 kW	7.5 kW	7.5 kW
Total electricity/cooling	63 kW	26 kW	17 kW (annual)
capacity	10.8%	4.47%	2.92%
Annual operating consumption	190 MWh	52 MWh (power saving rate 79%)	

· BY300 (pumpset for 3489kW/992Rt chillers)

Power consuming parts	Conventional machine room type power demand	Packaged pumpset	
		power demand	Operating power consumption
Cooling water pump	180 kW	44 kW	11~44 KW
Cooling tower fan	37 kW	37 kW	6~37 KW
Chilled/heating W. pump	110 kW	60 kW	30~60 kW
Total electricity/cooling	327 kW	141 kW	100 kW (annual)
capacity	9.4 %	4.04 %	2.86%
Annual operating consumption	1000 MWh	300 MWh (power saving rate 76 %)	

· BY1000 (pumpset for 11630kW/3307Rt chillers)

Power consuming parts	Conventional machine room power demand	Packaged pumpset	
		power demand	Operating power consumption
Cooling water pump	550 kW	180 kW	30~180 KW
Cooling tower fan	110 kW	110 kW	20~110 KW
Chilled/heating W pump	440 kW	180 kW	90~180 kW
Total electricity/cooling	1100 kW	470 kW	250 kW (annual)
capacity	9.5 %	4.04 %	2.15%
Annual operating consumption	3300 MWh	750 MWh (power saving is 82 %)	

Notes:

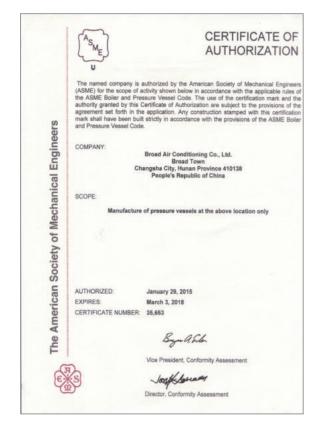
- 1. Calculation of annual operating power consumption is based upon cooling operation, for 5 months per year and 20 hours per day.
- 2. Operating consumption is the result of using inverters and shifting between two pumps, while the power consumption of conventional pump system equals to the power demand.

Why electricity saving?

- · Saving from design:
- 1. Many innovations reduce the resistance from filters, valves and piping to almost zero.
- 2. Specially designed pumps optimize head and flow rate.
- \cdot Saving from operation:
- 1. BROAD leads the world in inverter control system design and operation. Standard designs incorporate inverter-controlled cooling water pump(s) and cooling tower fan(s) which are automatically adjusted according to load and ambient temperature.
- 2. Two pumps combined or separate operation by software analyzer.
- 3. Actual power consumption during operation is $30{\sim}50\%$ of the rated design.

BROAD is the only absorption manufacturer in the world who has obtained Quality Management System, Environmental Management System and safety certificates in Europe and USA for complete range of its products.













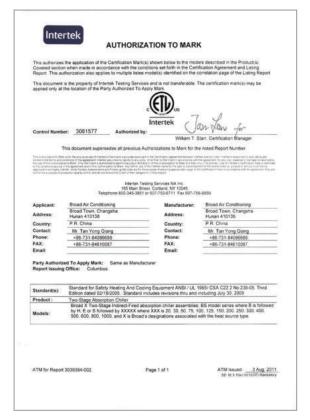












For more information, please refer to brochure "BROAD International Certificates".

APPLICATION & CASES

Direct-fired Chiller



Direct Fired Chiller





A twin-tower with a construction area of 100,000 m². Developed by Ascendas from Singapore upon LEED standard and it represents the top level in office building.

Location: Seoul, Korea
Cooling capacity: 6,700kW
Direct fired chiller * 2 units



Burj Rafal Hotel Kempinski

It blends the Arabian values of hospitality and warmth with Kempinski management expertise and our remarkable European flair to bring 349 rooms and suites with inspired, tasteful and stylish modern Najdi architecture.

Location: Riyadh, K.S.A Cooling capacity: 19,364kW Direct fired chiller * 5 units



Hong Kong Theme Park

It is an incorporated company jointly owned by the most famous theme park company and the Government of Hong Kong, founded in 1999. It is the first theme park in China, as well as the second one in Asia from this company.

Location: Hong Kong, China Cooling capacity: 22, 678kW Direct fired chiller * 6 units



The College of New Jersey

TCNJ was established in 1855 by an act of the New Jersey Legislature. It is a highly selective institution, with a stated mission to keep New Jersey's most talented students in-state for higher education.

Location: New Jersey, USA Cooling capacity: 1,163kW Direct fired chiller * 1 unit

Indirect-fired Chiller Exhaust & Hot water type-CHP











Royal Children's Hospital

As a major specialist paediatric hospital in Victoria, the Royal Children's Hospital provides a full range of clinical services, tertiary care and health promotion and prevention programs for children and young people.

Location: Melbourne, Australia Cooling capacity: 2,550kW

Exhaust & hot water type chiller * 2 units

Princeton University

A private Ivy League research university in Princeton. Founded in 1746 in Elizabeth as the College of New Jersey, Princeton is the fourtholdest institution of higher education in the United States

Location: New Jersey, USA Cooling capacity: 2,326kW

Exhaust & hot water type chiller * 2 units

Izmir Airport

Izmir Adnan Menderes Airport is an international airport serving Izmir and most of the surrounding province in Turkey. It is named after former Turkish prime minister Adnan Menderes.

Location: Izmir, Turkey Cooling capacity: 10,816kW

Exhaust & hot water type chiller * 5 units

Treetops Executive Residences

A luxurious resort-style apartment in Singapore, which is also an eco-friendly Green Mark certified hotel awarded Green Building by the ASEAN in 2014.

Location: Singapore
Cooling capacity: 977kW

Exhaust & hot water type chiller * 1 unit

Indirect-fired Chiller Exhaust type







This is the largest shopping center in Lisbon in Portugal with high visibility. The building is the local landmark because of the luxurious and elegant architecture style.

Location: Lisbon, Portugal Cooling capacity: 3,600kW Exhaust type chiller * 2 units



University of California

This is a public university system in the U.S. state of California. It has 10 campuses, a combined student body of 251,700 students, 21,200 faculty members. They first used fuel cells to generate electricity around the world.

Location: California, USA Cooling capacity: 2,117kW Exhaust type chiller * 2 units



Q Telecommunications Company

This is an American multinational semiconductor and telecommunications equipment company that designs and markets wireless telecommunications products and services.

Location: California, United States Cooling capacity: 17,000kW Exhaust type chiller * 3 units

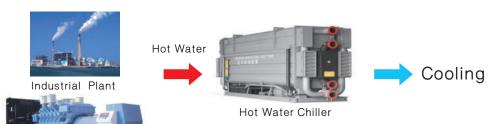


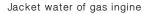
Palma Hospital

Palma Hospital was opened in December 2001 and is considered to be one of the most advanced hospitals in Spain in terms of technology.

Location: Baleares, Spain Cooling capacity: 1,767kW Exhaust type chiller * 1 unit

Indirect Fired Chiller Hot water type













University of Ulm, Baden-Wurttemberg

The university was founded in 1967 and focuses on natural sciences, medicine, engineering sciences, mathematics, economics and computer science. It is one of the youngest public universities in Germany.

Location: Baen-Wurttemberg, Germany Cooling capacity: 4,700kW Hot water type chiller * 1 unit

Melbourne International Airport

Known as Tullamarine Airport, it is the primary airport serving the city of Melbourne, and the second busiest airport in Australia.

Location: Melbourne, Australia Cooling capacity: 6,384kW Hot water type chiller * 2 units

BMZ Steel Work

This is a Belarusian company operating in the steel industry, centred in Zhlobin. At present the plant has a possibility to produce 1,100,000 t of steel, 250,000 t of structural rolled product and 500,000 t of bars.

Location: Gomel, Belarus
Cooling capacity: 8,800kW
Hot water type chiller * 10 units

Korea Government Centre

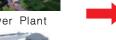
This is a renovation for Korea central government buildings including energy department, financial department, Ministry of the Environment etc.

Location: Seoul, Korea
Cooling capacity: 11,780kW
Hot water type chiller * 5 units

Indirect Fired Chiller Steam type



Power Plant



Steam

Steam Boiler



Steam Chiller











Park Hyatt Busan Hotel

Located in the heart of the city's upscale shopping, cultural and beach destination Haeundae, Park Hyatt Busan is a luxurious, intimate and residential-style hotel.

Location: Busan, Korea Cooling capacity: 3,512kW Steam type chiller * 2 units

Columbia University

It was established in 1754, and it is the oldest institution of higher learning in New York, the fifth oldest in the USA, and a private lvy League research university. It is often cited as one of the world's most prestigious universities

Location: New York, USA Cooling capacity: 6,676kW Steam type chiller * 2 units

Boehringer Ingelheim

It was founded in 1885 by Albert Boehringer in Ingelheim am Rhein, Germany. The Boehringer Ingelheim group is one of the world's 20 leading pharmaceutical companies.

Location: Warthausen, Germany Cooling capacity: 4,650kW Steam type chiller * 1 unit

Hexsion Chemicals

Hexsion specialty chemicals is the world's largest producer of binder, adhesive, coating and ink resins for industrial applications.

Location: SokoloV, Czech Cooling capacity: 4,650kW Steam type chiller * 1 unit

Absorption Heat Pump

Hot water type





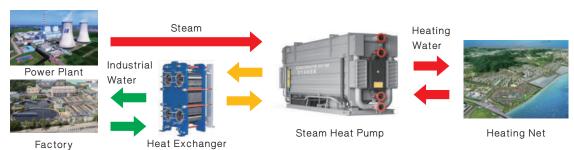
Grenaa Biomass Heating Plant

The Grenaa CHP plant was built in 1992 and supplies district heating to Grenaa heating plant as well as process steam to companies that use steam in production. The plant is a multi-fuel fired combined heat/power station.

Location: Grenaa City, Denmark Heating capacity: 9,720kW

Hot water type heat pump * 2 units

Steam type







Banwol ECO Park

Banwol Industrial Park is a large-scale green industrial park planned by the Government of South Korea, which attracts more than 6,000 enterprises.

Location: Ansan, Korea Heating capacity: 55,000kW Steam type heat pump * 4 units

Bundang Power Plant

Located in Seongnam City, Kyeonggi Province, it is a gas-steam combined cycle cogeneration plant with total installed capacity 100 MW.

Location: Seongnam, Korea Heating capacity: 31,068kW Steam type heat pump * 2 units

Condensate Heat Recovery Chiller



Direct Fired Chiller-with How Water Condensate Heat Recovery











PT Agrinesia Raya

This is the largest food producer and the primary user of taro flour in Bogor. In line with the vision of the company namely PT. Agrinesia Raya made the cake of world-class Pastry & with comfort, satisfaction and happiness.

Cooling

Location: Bogor, Indonesia Cooling capacity: 496kW Hot water capacity: 140kW Gas direct fired type chiller * 1 unit

Jiangling Motors

A national pilot innovative enterprise and national vehicle export base. This is a key player in China's automotive industry, with commercial vehicles as its core competitive output.

Location: Nanchang, China Cooling capacity: 5,000kW Hot water capacity: 4,800kW Gas direct fired type chiller * 1 unit

Luoshanhu Water Park

One of the most famous water parks in China, covering an area of nearly 400 acres, with 15 large facilities and a number of state-of-the-art aquatic amusement systems and equipment.

Location: Guilin, China Cooling capacity: 2326kW Hot water capacity: 2511kW Multi-energy type chiller * 1 unit

Wuhu Conch Hospital

The hospital covers an area of 7.7 hectares, with a construction area of 170,000 square meters, and it has a total 1000 beds. It is a designated hospital for medical insurance.

Location: Wuhu, China Cooling capacity: 9,324 kW Hot water capacity: 3,200kW Gas direct fired type chiller * 3 units There are more than 600 service engineers with bachelor or higher degrees in BROAD, over 100 of them are serving overseas. BROAD has set up service branches in all capital cities in China, and overseas service agencies or resident service personnel take the service responsibility for international markets such as the United States, Europe, Russia, Singapore, Australia, South Korea, Indonesia, Thailand, Saudi Arabia, Iran, India, Pakistan, Mexico, Trinidad, etc. BROAD provides lifelong service for our products, energy-saving service of air conditioning system optimization and energy management contract (EMC) service for our customers.



Global Internet Monitoring

Global internet monitoring system is installed on every BROAD chiller, providing our customers with lifelong free Internet monitoring service. The Monitoring Center is located at BROAD headquarters, and monitors the real-time running status of chillers 24/365.

Any abnormal or alarm information will be sent to BROAD service engineers immediately so as to solve problems in the beginning.



Preventive Service

BROAD provides regular checking and maintenance service for chillers 2~4 times per year according to the chiller model and its operation condition.

BROAD replaces the expiring spare parts in advance to ensure zero stop fault.

BROAD checks the solution every year and adjusts the chiller health according to the test report from BROAD laboratory, thusing making sure the solution performance can meet BROAD requirements.



Cloud Management Platform

BROAD Cloud Management System is an aftersales service management system with PC version for computer and APP version for mobile terminals, which was independently designed and developed by BROAD. The main functions include: users' and units' information, service records, service supervision records and information related to service, such as solution test report, customer satisfaction survey, maintenance records and so on.

BROAD saves all the service records which are open to corresponding users and accepts their supervision.



Service Training

Regular free service training for user's operator and service engineers is provided by BROAD at BROAD Town every year.

BROAD engineers can provide free technical training after on-site service.

Regular Users' Summit is held globally to share BROAD new products, new technologies and management experience of energy-saving service, which creates unique value for our customers.













BROAD Non-electric Chillers and packaged water distribution system are ISO, CE, UL, ETL, ASME certified. Specific Centifications are available upon customer request.





To preserve forest & water sources, please imitate us to adopt compact layout & thin paper printing

2017. 11. 17 The First Edition Quantity: 5, 000

